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3D simulation and experimental verification of recirculated turbulent melt flow

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- Low-frequency oscillations
- ➡ Oscillation period: 8...12 sec





Calculated local flow velocity: 3D transient Large Eddy Simulation (LES)



Oscillation period: appr. 10 sec

3



Calculation of the melt flow velocity in the ICF:



calculated time: 5 sec

calculated time: 40 sec





calculated time: 5 sec

ETP

calculated time: 40 sec

5





Calculation of the particle tracing in the melt **VTPMML** of the ICF (3D transient LES)











Conclusions

- Heat and mass transfer processes in the melt of induction furnaces are significantly influenced by large scale low-frequency oscillations of the recirculated flow main eddies
- Results carried out the first time applying the 3D transient LES turbulence model are in good agreement with the corresponding experimental data
- This numerical tool using the 3D transient LES model offers new possibilities for the simulation of turbulent melt flows as well as heat and mass transfer processes in industrial induction furnaces